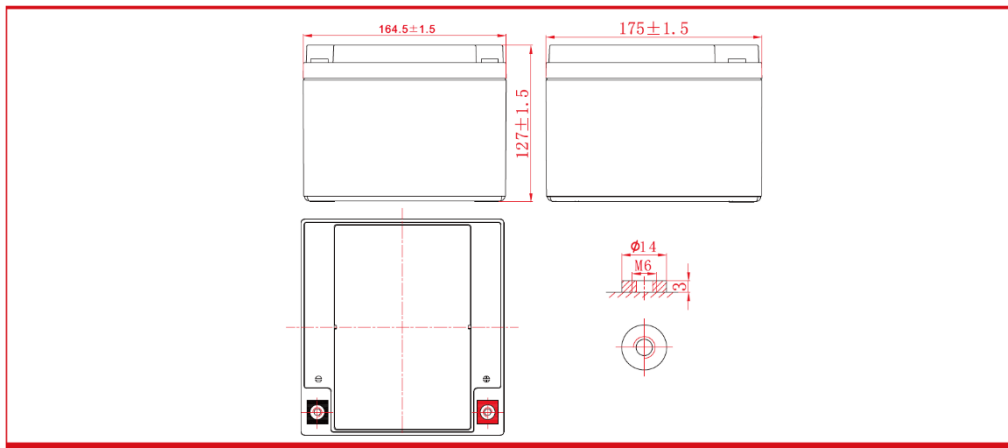




Maxlink batteries use high purity raw materials and low density electrolyte to make the batteries have good cycle performance and low self-discharge rate. It is suitable for UPS, solar & wind energy, telecom system, electric power system.

Cells per unit:	6
Voltage per unit:	12
Capacity:	28Ah @ 20hr-rate to 1.75V per cell @25°C (77°F)
Weight:	Approx. 8kg
Maximum discharge current:	420A (5sec)
Internal resistance:	Approx. 9 mΩ
Operating temperature range:	Discharge -15°C ~ 50°C Charge -15°C ~ 40°C Storage -15°C ~ 40°C
Nominal operating temp. range:	25°C +/- 3°C
Float charging voltage:	13.5 to 13.8VDC / unit, average at 25°C
Recommended max. charging current limit:	8.4A
Equalization and cycle service:	14.4 to 15VDC / unit, average at 25°C
Self discharge:	Can be stored for more than 6 months at 25°C, please charge batteries before using.
Connector:	2x M6
Battery Dimensions:	127 x 164 x 175 mm +/- 1.5mm



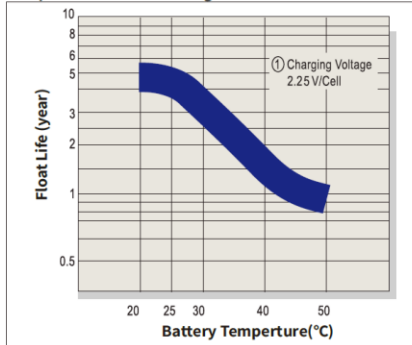
(A)25°C Constant Current Discharge

FV/Time	5min	15min	30min	1h	3h	5h	10h	20h
1.60V	92.2	51.7	29.8	17.1	7.06	4.87	2.67	1.43
1.67V	90.5	50.8	29.5	16.6	7.02	5.13	2.66	1.42
1.70V	87.4	49.1	29.1	16.4	6.98	5.04	2.64	1.41
1.75V	83.1	47.0	28.5	16.1	6.94	4.91	2.61	1.40
1.80V	74.5	43.5	27.3	15.7	6.68	4.74	2.54	1.37
1.85V	58.2	36.6	25.3	15.2	6.20	4.57	2.41	1.32

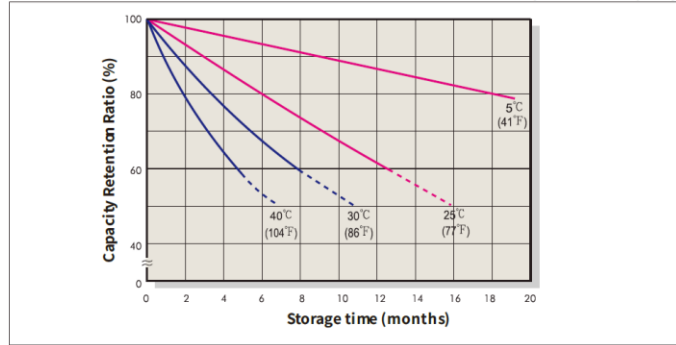
(W/cell)25°C Constant Power Discharge

FV/Time	5min	15min	30min	1h	3h	5h	10h	20h
1.60V	192	123	71.0	38.6	17.2	11.5	6.49	3.50
1.67V	183	116	70.5	38.2	17.2	11.4	6.43	3.49
1.70V	171	108	69.8	37.8	17.0	11.3	6.43	3.47
1.75V	155	99.4	68.4	37.1	16.8	11.1	6.33	3.43
1.80V	133	87.7	65.7	35.9	16.3	10.7	6.17	3.36
1.85V	103	73.9	60.8	33.5	15.2	10.2	5.90	3.24

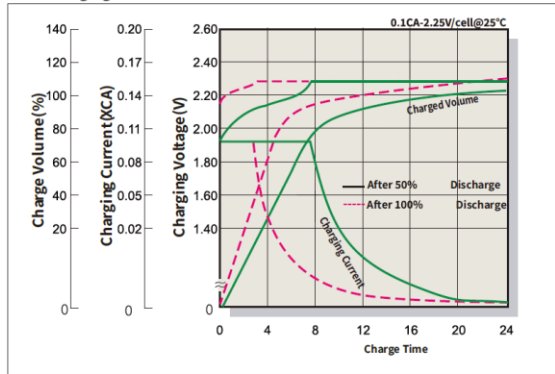
Temperature Effects on Long Term Float Life



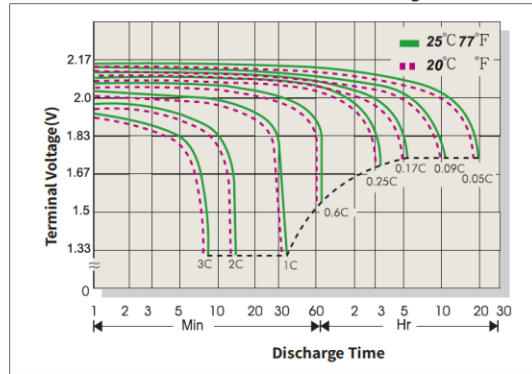
The effect of temperature on capacity



Float Charging Characteristics



Discharge Characteristics



The effect of temperature on capacity(20HR)

Temperature	Capacity(20HR)
40°C	102%
25°C	100%
0°C	85%
-15°C	65%

Self-discharge characteristics

Storage time	The remaining capacity
3 months	91%
6 months	82%
12 months	64%